Work Order Tuesday, Novembe	ID 63439 er 02, 2010 8:22:09 AM							The second secon		Page 1
Revision ID:	rotector - Fwd Wall		Accept				s s	etup Star Sto		
	1/2/2010 Start Qty: 2.00			Cust Item Customer:	ID:		·		·	
	Process Plan:	Date: <u>/ O - / / - O</u> Date:			ate:		R	tun Star Sto		
Sequence ID/ Work Center ID Draw Nbr	Operation Description Revision Nbr		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100 Waterjet FLOW CNC Waterjet	FLOW WATER JET Memo 1-Cut as p Deburr if	per Dwg D3876□Dwg Rev:_ necessary	0.00 0.00 A □Prog Rev:	<u>A</u>		E/	1810-11 Sco/11	-2	<u> </u>	
110 QC	QC2- Inspect parts off Memo	Fmachine FAI/FAIB	0.00		/		NB 10	-11-2		

0.00 8 10 lulos

Quality Control

QC

Quality Control

QC8- Inspect parts - second check

Memo

120

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DATE	STEP	Description of NC			on B	Verific	cation	Approval	Approval
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	k Sect	Section C Chi		QC Inspector
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Work Order ID 63439

Tuesday, November 02, 2010 8:22:09 AM



Page 2

Item ID:

D3876-3

Accept

Setup Start

Stop



Revision ID:

Item Name:

Required Date: 11/9/2010

Protector - Fwd Wall

Start Date:

11/2/2010

Start Qty: 2.00

Req'd Qty: 2.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date: _____

Tooling: Date:

SPC (Y/N):

Set Up/

Run Hours

Date: Tool ID

Date:

Tool # Plan Code

Accept Qty

Insp.

Sequence ID/ **Work Center ID**

130

Packaging

Memo

Identify as per dwg & Stock Location:

11163443

0.00

0.00

Packaging

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Stop

Run

Reject Qty

Start

Reject

Number Stamp

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Picklist Print

Tuesday, November 02, 2010 8:22:13 AM

Work Order ID: 63439

Parent Item:

D3876-3

Parent Item Name Protector - Fwd Wall



Start Date: 11/2/2010

Required Date: 11/9/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments	3:

IPP Rev:A 09-01-14 new issue DD verifyed by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,027.303	3.86	8.126316			
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GE PLASTICS LEXAN SHEET

Location MAT

115261

1027.3038 1027.3038

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Loc Code



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DART AEROSPACE LTD	Work Order:	63439
Description: Protector – Fwd Wall	Part Number:	D3876-3
Inspection Dwg: D3876 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	х	First Article		Prototype
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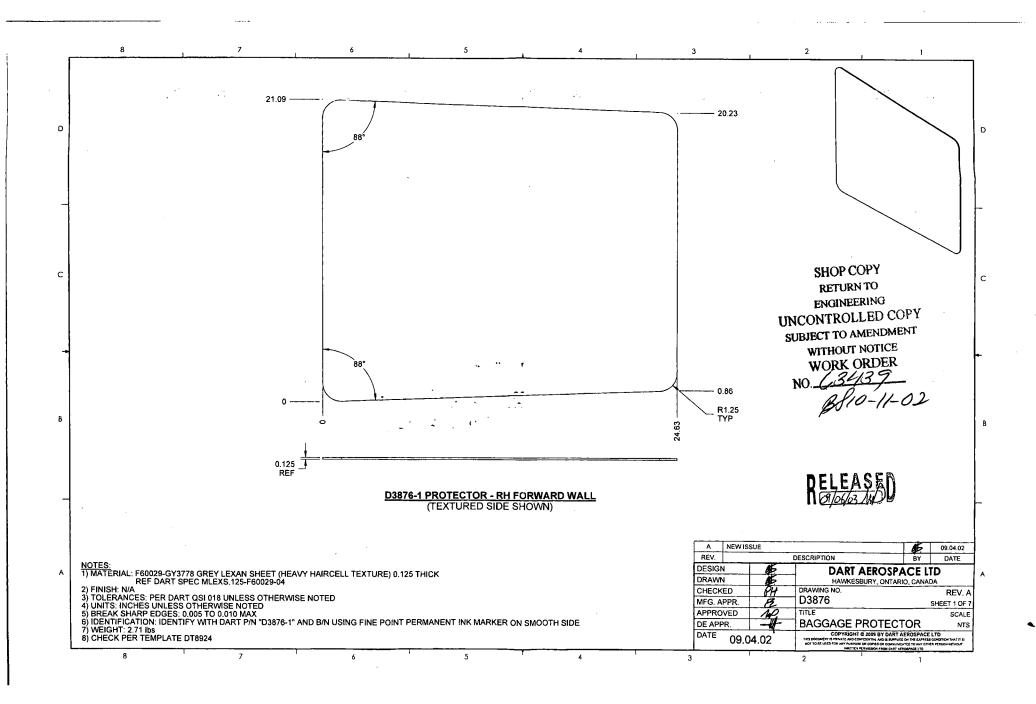
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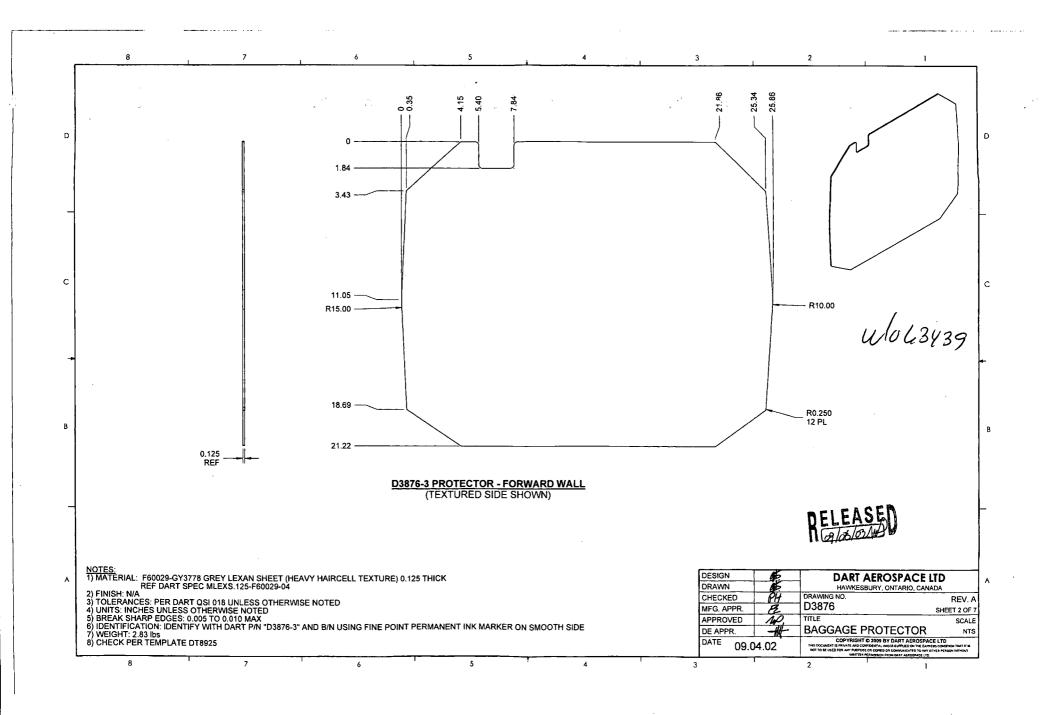
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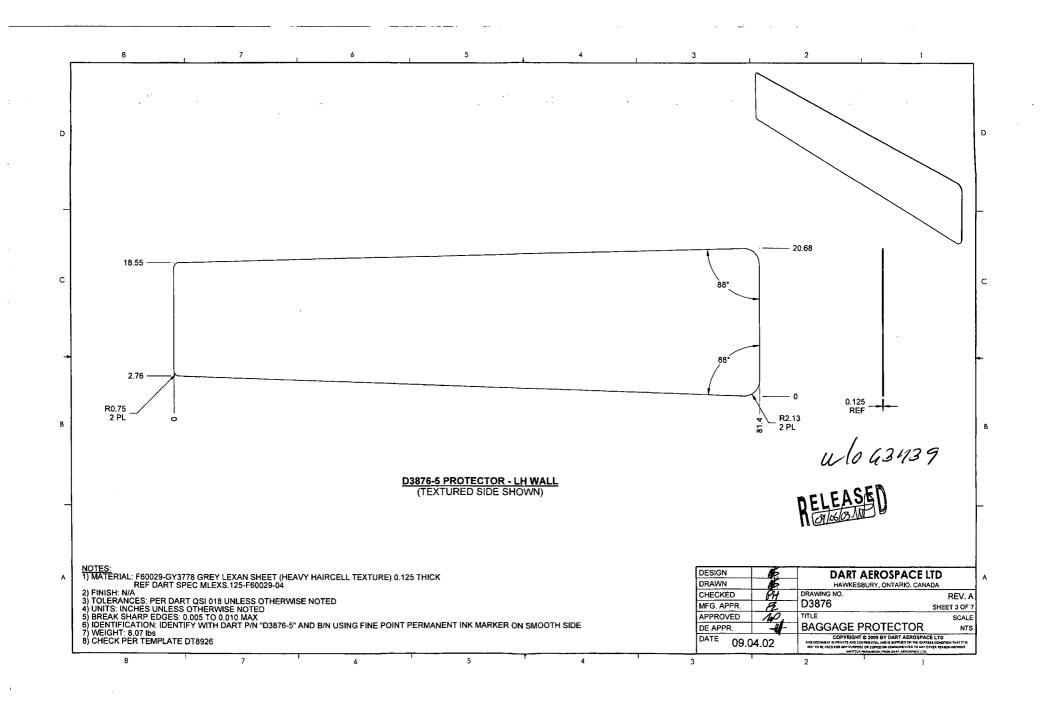
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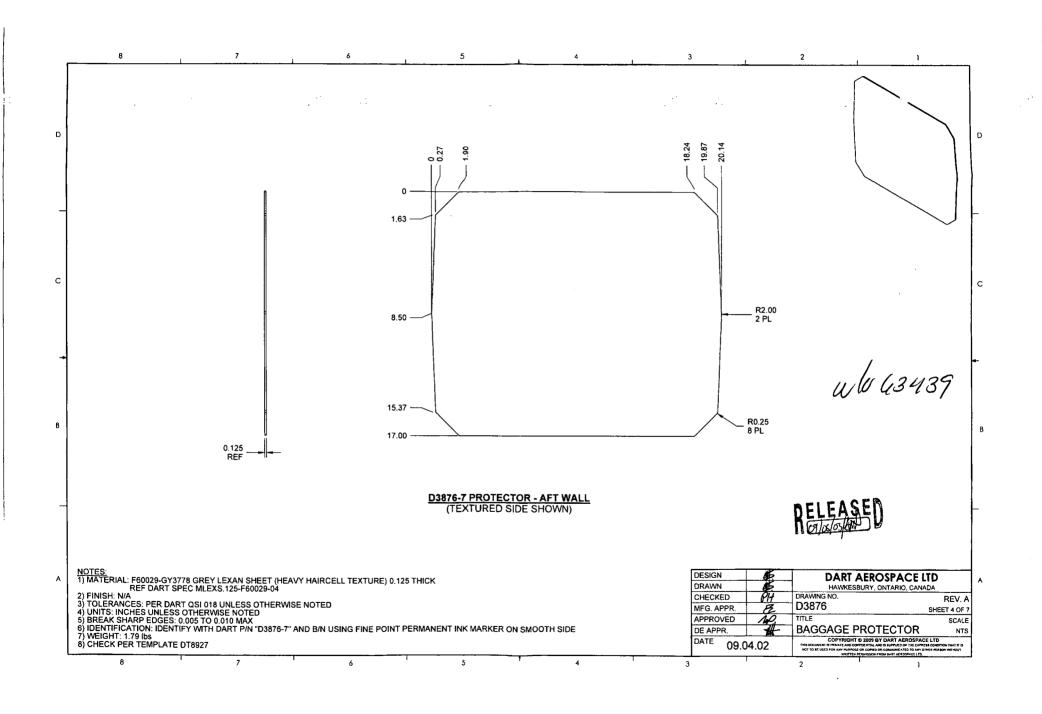
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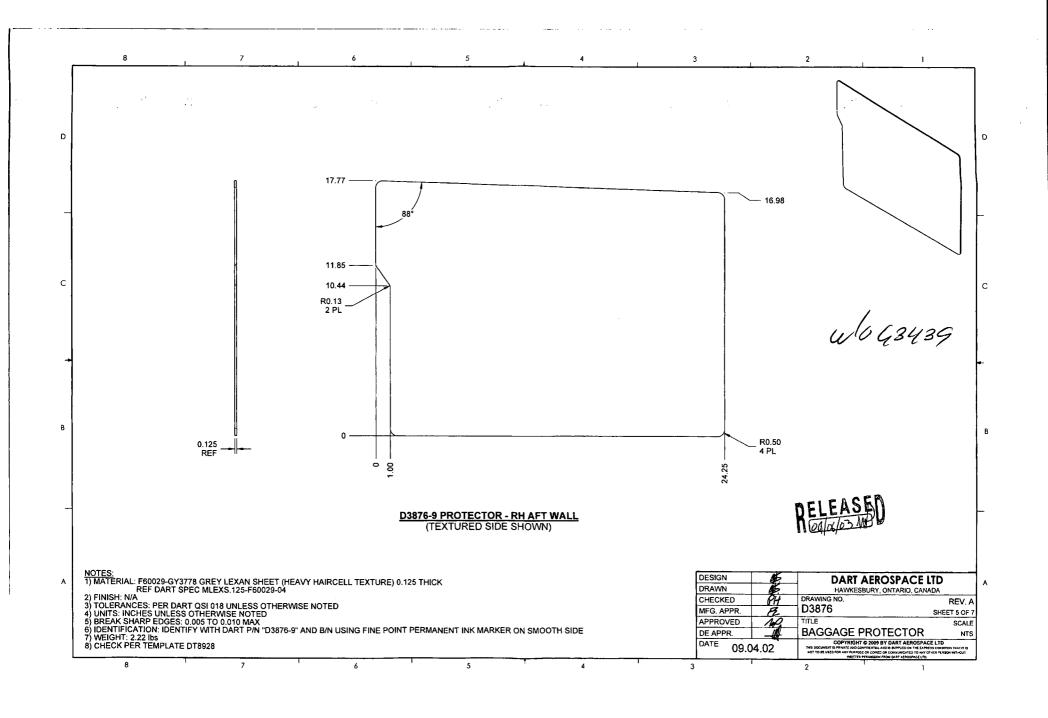
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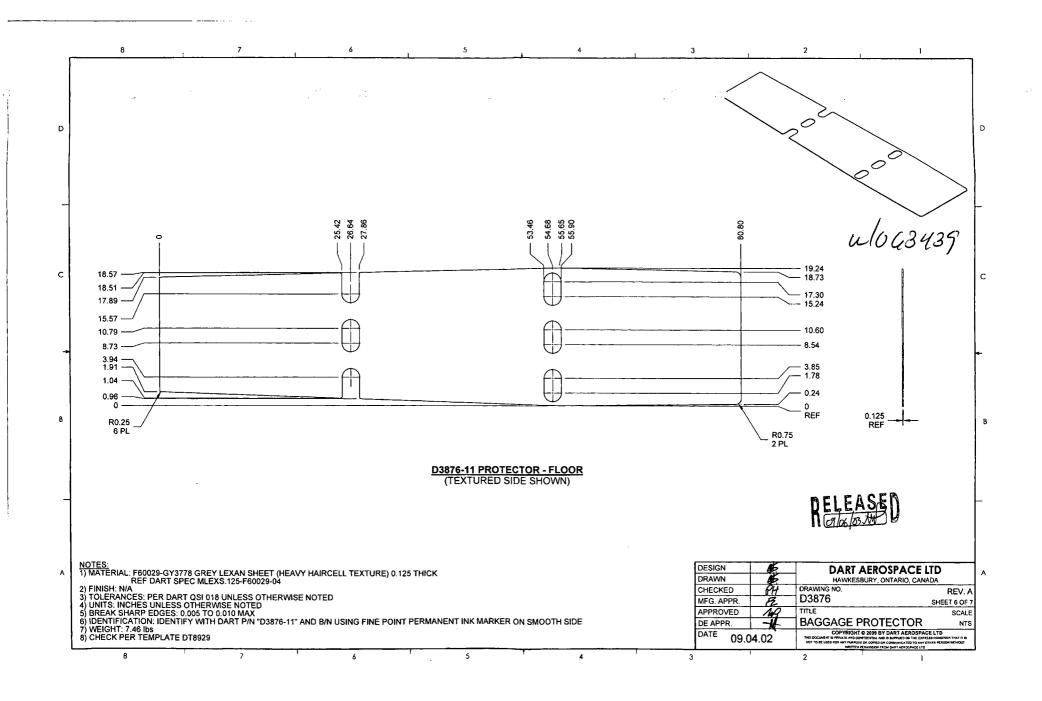
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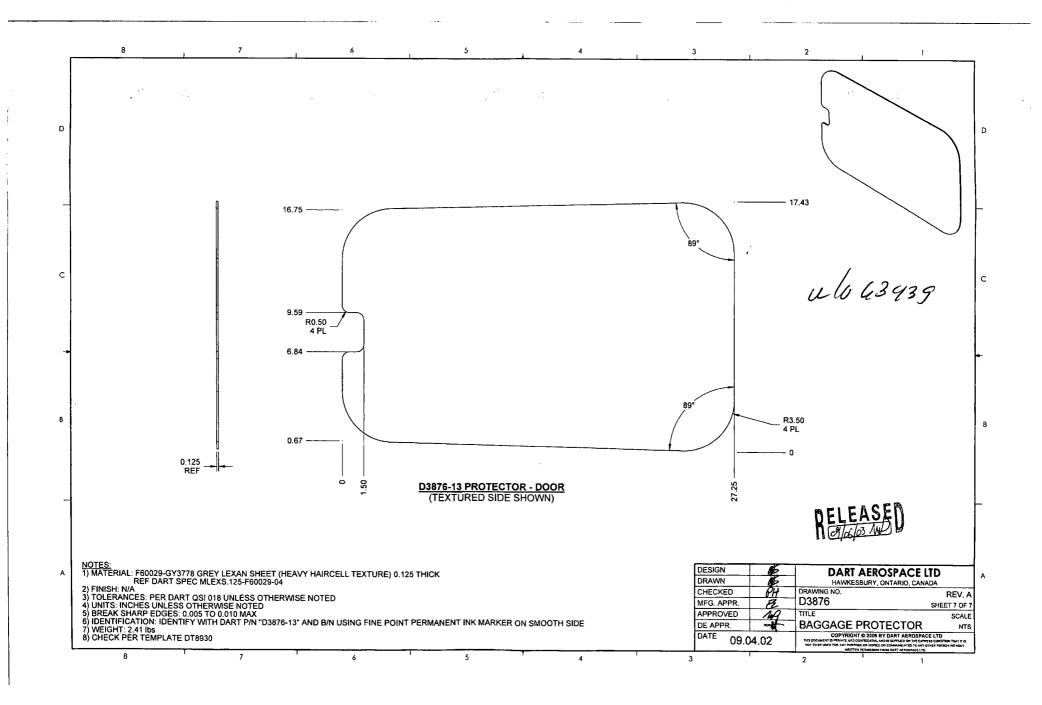
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